

Work Order ID 55007



Page 1

January 5, 2010 12:38:51 PM

Item ID: D3544-041

Accept

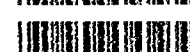


Setup Start



Revision ID:

Stop



Item Name: Clamp

Start Date: 05/01/2010 Start Qty: 40.00

Cust Item ID:

Required Date: 08/01/2010 Req'd Qty: 40.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date: 10-1-05

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D3544

Rev A

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D3544

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

120

0.00



Identify as per dwg & Stock Location: 458

Packaging

Memo

0.00

Packaging

EP 10/01/20 (40)

center
(740) 7

10-1-20 (40x) SP

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

Work Order ID 55007

January 5, 2010 12:38:51 PM

Page 2

Item ID: D3544-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Clamp

Start Date: 05/01/2010 Start Qty: 40.00

Cust Item ID:

Required Date: 08/01/2010 Req'd Qty: 40.00

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/21 *[Signature]*

MF 10-1-21

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

January 5, 2010 12:38:55 PM

Page 1

Work Order ID: 55007

Parent Item: D3544-041

Parent Item Name: Clamp


Comments:

Start Date: 05/01/2010

Required Date: 08/01/2010

Start Qty: 40.00


Required Qty: 40.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D2182  Heat Shrink | | Manufactured | No | | 100 | f | 746.6516 | 24.6316 | | | |

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | 746.6516 | |
| 21864 | 360.609 | |
| 26009 | 311.74 | |
| 3999 | 74.3026 | |

CB 10/01/19

24.63

| | | | | | | | | | | | |
|---|--|--------------|----|--|-----|------|----------|---------|--|--|--|
| D2947  Clamp | | Manufactured | No | | 100 | Each | 116.0000 | 40.0000 | | | |
|---|--|--------------|----|--|-----|------|----------|---------|--|--|--|

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | 116 | |
| 44049 | 16 | |
| 46847 | 100 | |

CB 10/01/19

16
29

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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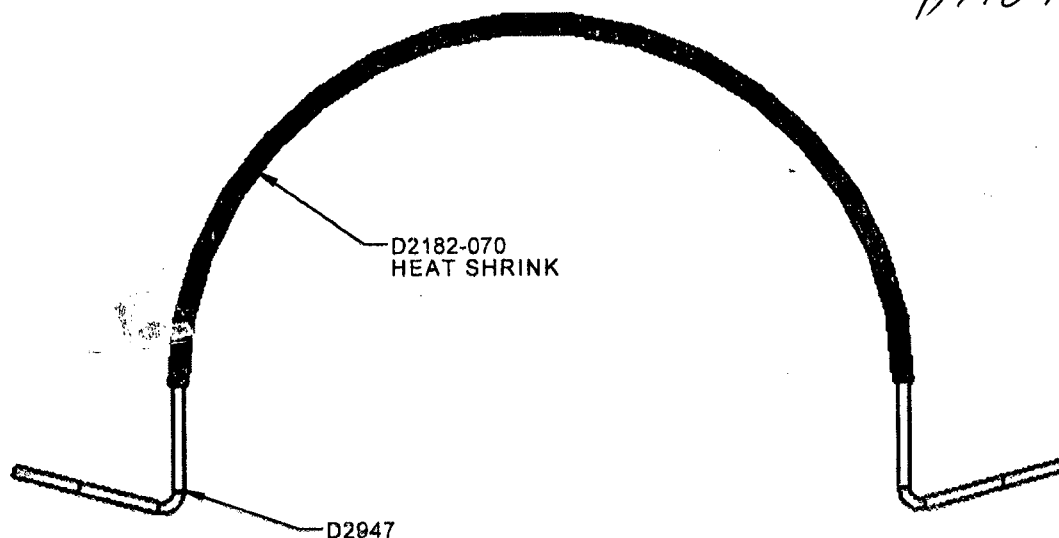
NOTE: Date & initial all entries



| | | | |
|----------|----------|-----------------------------|--------------|
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| CHECKED | APPROVED | DRAWING NO. | REV. A |
| CP | # | D3544 | SHEET 1 OF 1 |
| DATE | TITLE | | SCALE |
| 06.08.11 | CLAMP | | 1:1 |
| REV | DATE | DESCRIPTION | |
| A | 06.08.11 | NEW ISSUE | |

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 55007

110-1-05



D3544-041 CLAMP

RELEASED

06.08.23 *#*

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